



## **NATIONAL FOUNDATION ON THE ARTS AND THE HUMANITIES**

### **National Endowment for the Arts**

#### **President's Committee on the Arts and the Humanities: Meeting #70**

**AGENCY:** National Endowment for the Arts, National Foundation on the Arts and Humanities.

**ACTION:** Notice of meeting.

**SUMMARY:** Pursuant to section 10 (a) (2) of the Federal Advisory Committee Act (Public Law 92-463), as amended, notice is hereby given that the 70<sup>th</sup> meeting of the President's Committee on the Arts and the Humanities (PCAH) will be held in the Monument Room, Occidental Hotel, 1475 Pennsylvania Avenue, NW, Washington, DC 20004. Ending time is approximate.

**DATES:** November 10, 2014 from 10:00 a.m. to 12:30 p.m.

**FOR FURTHER INFORMATION CONTACT:** Lindsey Clark of the President's Committee at (202) 682-5409 or [lclark@pcah.gov](mailto:lclark@pcah.gov).

**SUPPLEMENTARY INFORMATION:** The meeting, on Monday, November 10<sup>th</sup>, will begin with welcome, introductions, and announcements. This will be followed by reports on Committee Programs, including the National Arts and Humanities Youth Program (NAHYP), National Student Poets Program, Turnaround Arts, Film Forward Initiative, and a summary of the past year and priorities going forward. There also will be reports from the President's Committee partners – the Institute of Museum and Library Services (IMLS), National Endowment for the Arts (NEA) and National Endowment for the

Humanities (NEH), as well as other Partner updates. The meeting will adjourn after closing remarks.

The President's Committee on the Arts and the Humanities was created by Executive Order in 1982, which currently states that the "Committee shall advise, provide recommendations to, and assist the President, the National Endowment for the Arts, the National Endowment for the Humanities, and the Institute of Museum and Library Services on matters relating to the arts and the humanities."

Any interested persons may attend as observers, on a space available basis, but seating is limited. Therefore, for this meeting, individuals wishing to attend are advised to contact Lindsey Clark of the President's Committee seven (7) days in advance of the meeting at (202) 682-5409 or write to the Committee at Constitution Center, 400 7<sup>th</sup> St. SW, Washington, D.C. 20506. Further information with reference to this meeting can also be obtained from Ms. Clark at [lclark@pcah.gov](mailto:lclark@pcah.gov).

If you need special accommodations due to a disability, please contact the Office of AccessAbility, National Endowment for the Arts, Constitution Center, 400 7<sup>th</sup> St. SW, Washington, D.C. 20506, (202) 682-5532, TDY-TDD (202) 682-5496, at least seven (7) days prior to the meeting.

Dated: October 20, 2014.

Kathy Plowitz-Worden, Panel Coordinator,  
Panel Operations,  
National Endowment for the Arts.

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